Polyethylene Resin TECHNICAL DATA SHEET

Chemical Formula : (C₂H₄)n Cas No. : 9002-88-4



Description

HE3488-LS-W is a black bimodal high-density polyethylene compound produced by the advanced Nordic Double Star Borstar® patented technology, with a pressure rating of 10MPa (PE100). Contains well dispersed carbon black for pressure pipes providing excellent UV resistance and specially developed formulation for water pipe applications. HE3488-LS-W fully complies with Chinese national standard GB/T 13663:2018.

Applications

HE3488-LS-W is well designed for water supply pressure piping system. It has good resistance to fast and slow crack growth.

Packaging

In 25kg kraft bag.

No.	ITEMS DESCRIBE	INDEX	TEST METHOD
01	Density (mixture)	960kg/m3	ISO 1183
02	MFR (190°C/5kg)	0.27g/10min	ISO 1133
03	Tensile Modulus (1mm/min)	1100MPa	ISO 527
04	Elongation at break (50mm/min)	>600%	ISO 527-2
05	Tensile Yield Strength (50mm/min)	25MPa	ISO 527-2
06	Carbon black content	≥2%	ISO 6964
07	Carbon black dispersibility	≤3	ISO 18553
08	Oxidation induction time (210°C)	≥20mins	ISO 11357-6
09	Resistance to rapid crack growth, S4 test+	>10bar	ISO 13477
10	Resistance to slow crack growth (9.2bar, 80oC)	>500hrs	ISO 13479